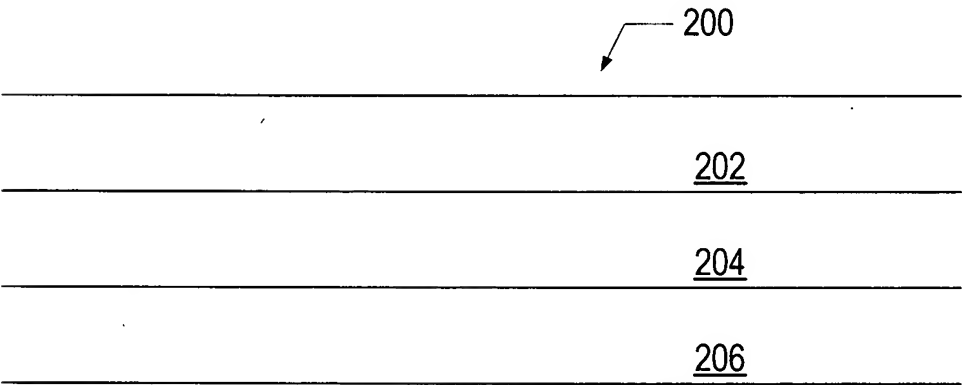
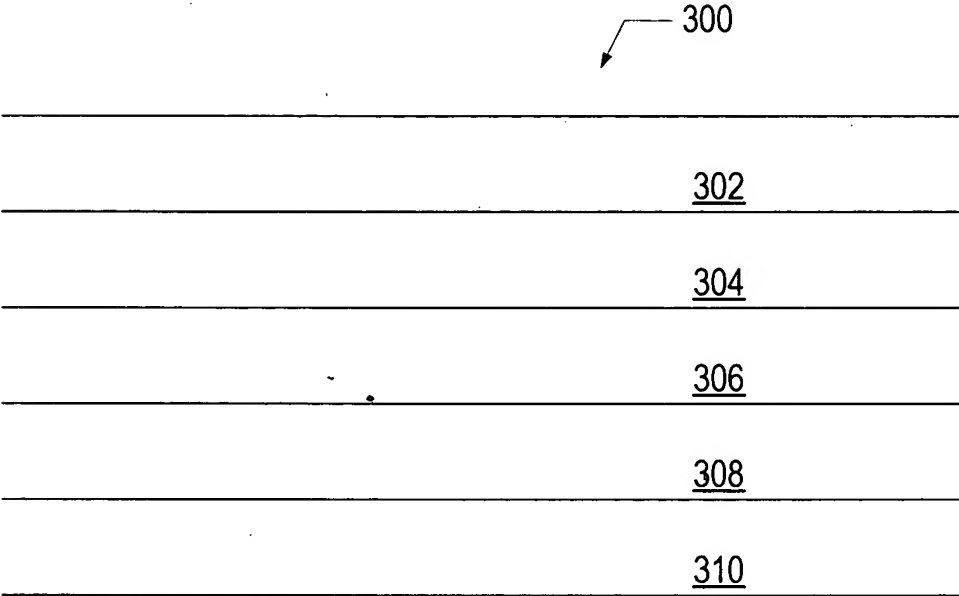


***FIG. 1***



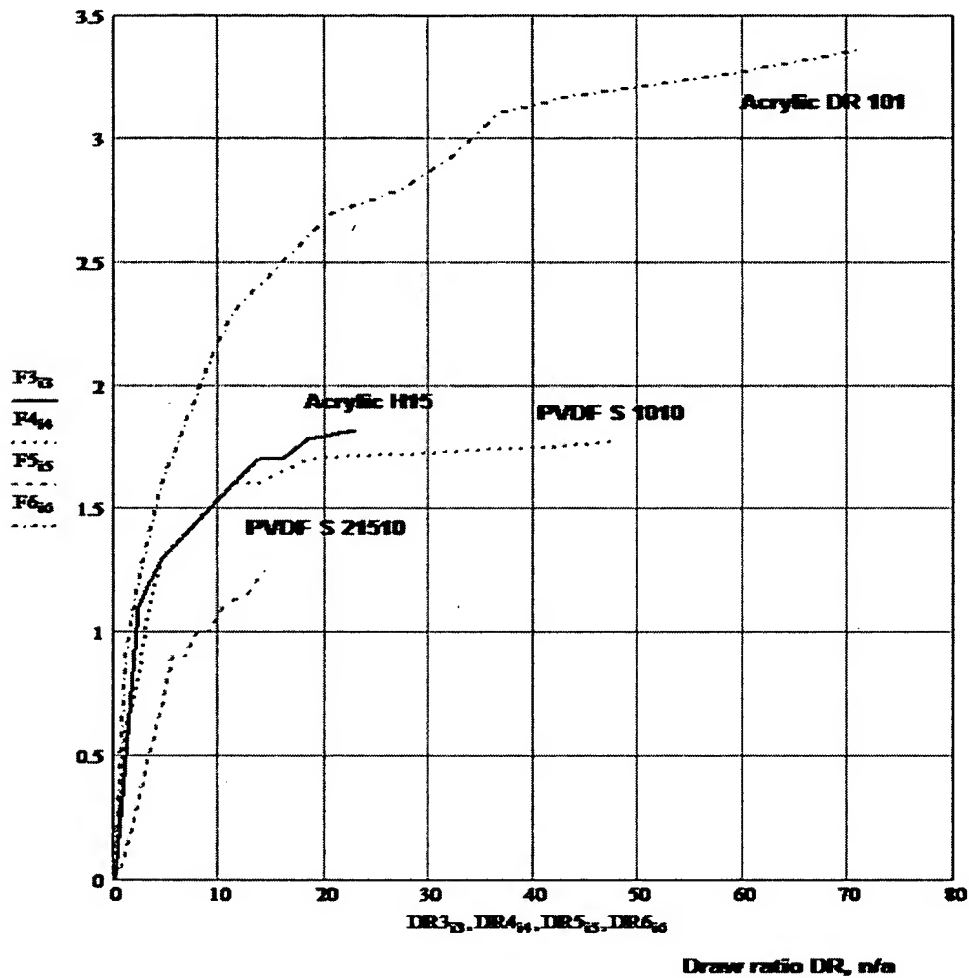
***FIG. 2***



***FIG. 3***

**Extensional force vs. draw ratio**  
treatment of data from Datapoint Labs, 08.27.2003 R-5687  
draw ratio normalized by average melt speed in capillary

Force F, cN



**FIG. 4**